

LNP* Thermocomp* Compound
GX94043L

Europe-Africa-Middle East:
COMMERCIAL

Also known as: PDX-G-94043
Product Reorder Name: GX94043L

LNP* THERMOCOMP* GX94043L is a compound based on Polysulfone resin containing Mineral.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yield, 5 mm/min	72	MPa	ISO 527
Tensile Strain, break, 5 mm/min	4.3	%	ISO 527
Tensile Modulus, 1 mm/min	3500	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	119	MPa	ISO 178
Flexural Modulus, 2 mm/min	3800	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, unnotched 80*10*4 +23°C	50	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	4	kJ/m ²	ISO 180/1A
THERMAL	Value	Unit	Standard
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	176	°C	ISO 75/Af
PHYSICAL	Value	Unit	Standard
Mold Shrinkage, flow, 24 hrs	0.25	%	ISO 294
Mold Shrinkage, xflow, 24 hrs	0.35	%	ISO 294
Density	1.45	g/cm ³	ISO 1183

Source GMD, last updated:09/11/2008

Processing

Parameter	Value	Unit
Injection Molding		
Drying Temperature	120 - 150	°C
Drying Time	4	hrs
Maximum Moisture Content	0.05	%
Melt Temperature	360 - 370	°C
Front - Zone 3 Temperature	350 - 360	°C
Middle - Zone 2 Temperature	340 - 350	°C
Rear - Zone 1 Temperature	325 - 340	°C
Mold Temperature	150	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

Source GMD, last updated:09/11/2008

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours

storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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