

## Xylex \* Resin EXXX0053

Americas: DEVELOPMENTAL

UV 400 nm cut for sunglasses lens or other optical applications

### Property

| TYPICAL PROPERTIES <sup>(1)</sup>            |           |                         |              |
|--|-----------|-------------------------|--------------|
| MECHANICAL                                   | Value     | Unit                    | Standard     |
| Tensile Stress, yld, Type I, 50 mm/min       | 56        | MPa                     | ASTM D 638   |
| Tensile Stress, brk, Type I, 50 mm/min       | 59        | MPa                     | ASTM D 638   |
| Tensile Strain, yld, Type I, 50 mm/min       | 5.8       | %                       | ASTM D 638   |
| Tensile Strain, brk, Type I, 50 mm/min       | 105       | %                       | ASTM D 638   |
| Tensile Modulus, 5 mm/min                    | 2200      | MPa                     | ASTM D 638   |
| Flexural Stress, yld, 1.3 mm/min, 50 mm span | 92        | MPa                     | ASTM D 790   |
| Flexural Modulus, 1.3 mm/min, 50 mm span     | 2050      | MPa                     | ASTM D 790   |
| Tensile Stress, yield, 50 mm/min             | 63        | MPa                     | ISO 527      |
| Tensile Stress, break, 50 mm/min             | 64        | MPa                     | ISO 527      |
| Tensile Strain, yield, 50 mm/min             | 6         | %                       | ISO 527      |
| Tensile Strain, break, 50 mm/min             | 132       | %                       | ISO 527      |
| Tensile Modulus, 1 mm/min                    | 2160      | MPa                     | ISO 527      |
| Flexural Stress, yield, 2 mm/min             | 90        | MPa                     | ISO 178      |
| Flexural Modulus, 2 mm/min                   | 2120      | MPa                     | ISO 178      |
| IMPACT                                       | Value     | Unit                    | Standard     |
| Izod Impact, notched, 23°C                   | 790       | J/m                     | ASTM D 256   |
| Instrumented Impact Total Energy, 23°C       | 71        | J                       | ASTM D 3763  |
| Izod Impact, notched 80*10*4 +23°C           | 9         | kJ/m <sup>2</sup>       | ISO 180/1A   |
| THERMAL                                      | Value     | Unit                    | Standard     |
| Vicat Softening Temp, Rate B/50              | 126       | °C                      | ASTM D 1525  |
| HDT, 0.45 MPa, 3.2 mm, unannealed            | 119       | °C                      | ASTM D 648   |
| HDT, 1.82 MPa, 3.2mm, unannealed             | 107       | °C                      | ASTM D 648   |
| CTE, -40°C to 40°C, flow                     | 1.04E-04  | 1/°C                    | ASTM E 831   |
| CTE, -40°C to 40°C, xflow                    | 1.04E-04  | 1/°C                    | ASTM E 831   |
| CTE, 23°C to 60°C, flow                      | 9.E-05    | 1/°C                    | ISO 11359-2  |
| CTE, 23°C to 60°C, xflow                     | 9.E-05    | 1/°C                    | ISO 11359-2  |
| Vicat Softening Temp, Rate B/120             | 127       | °C                      | ISO 306      |
| HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm      | 106       | °C                      | ISO 75/Ae    |
| PHYSICAL                                     | Value     | Unit                    | Standard     |
| Specific Gravity                             | 1.2       | -                       | ASTM D 792   |
| Mold Shrinkage, flow, 3.2 mm                 | 0.4 - 0.6 | %                       | SABIC Method |
| Mold Shrinkage, xflow, 3.2 mm                | 0.5 - 0.7 | %                       | SABIC Method |
| Melt Flow Rate, 265°C/2.16kg                 | 12        | g/10 min                | ASTM D 1238  |
| Density                                      | 1.2       | g/cm <sup>3</sup>       | ISO 1183     |
| Melt Volume Rate, MVR at 265°C/2.16 kg       | 10        | cm <sup>3</sup> /10 min | ISO 1133     |
| OPTICAL                                      | Value     | Unit                    | Standard     |
| Light Transmission                           | 86        | %                       | ASTM D 1003  |
| Haze   | 1.5       | %                       | ASTM D 1003  |

| Parameter                   | Value        | Unit |
|-----------------------------|--------------|------|
| Injection Molding           |              |      |
| Drying Temperature          | 65 - 80      | °C   |
| Drying Time                 | 3 - 5        | hrs  |
| Drying Time (Cumulative)    | 8            | hrs  |
| Maximum Moisture Content    | 0.02         | %    |
| Melt Temperature            | 250 - 270    | °C   |
| Nozzle Temperature          | 250 - 270    | °C   |
| Front - Zone 3 Temperature  | 250 - 270    | °C   |
| Middle - Zone 2 Temperature | 245 - 270    | °C   |
| Rear - Zone 1 Temperature   | 245 - 260    | °C   |
| Mold Temperature            | 45 - 60      | °C   |
| Back Pressure               | 0.1 - 0.5    | MPa  |
| Screw Speed                 | 20 - 100     | rpm  |
| Shot to Cylinder Size       | 40 - 80      | %    |
| Vent Depth                  | 0.013 - 0.02 | mm   |

Source GMD, last updated:02/20/2006

- Parts may initially appear hazy directly from the mold, but will clear upon reaching ambient temperature.

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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