

Xylex * Resin EXXY0009

Americas: DEVELOPMENTAL

WILL BE COMMERCIALIZED AS X7001EX. Unreinforced, PC+polyester alloy with high heat properties for extrusion applications.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL	Value	Unit	Standard
Tensile Stress, yield, 50 mm/min	55	MPa	ISO 527
Tensile Stress, break, 50 mm/min	57	MPa	ISO 527
Tensile Strain, break, 50 mm/min	>150	%	ISO 527
Tensile Modulus, 1 mm/min	2000	MPa	ISO 527
Flexural Stress, break, 2 mm/min	72	MPa	ISO 178
Flexural Modulus, 2 mm/min	2100	MPa	ISO 178
IMPACT	Value	Unit	Standard
Izod Impact, notched 80*10*4 +23°C	10	kJ/m ²	ISO 180/1A
Izod Impact, notched 80*10*4 -10°C	5	kJ/m ²	ISO 180/1A
THERMAL	Value	Unit	Standard
Vicat Softening Temp, Rate B/50	121	°C	ASTM D 1525
Thermal Conductivity	0.23	W/m-°C	ISO 8302
CTE, 23°C to 60°C, flow	8.E-05	1/°C	ISO 11359-2
CTE, 23°C to 60°C, xflow	8.E-05	1/°C	ISO 11359-2
Vicat Softening Temp, Rate B/120	121	°C	ISO 306
HDT/Ae, 1.8 MPa Edgew 120*10*4 sp=100mm	105	°C	ISO 75/Ae
PHYSICAL	Value	Unit	Standard
Melt Flow Rate, 265°C/2.16kg	9	g/10 min	ASTM D 1238
Density	1.18	g/cm ³	ISO 1183
Melt Volume Rate, MVR at 265°C/2.16 kg	8	cm ³ /10 min	ISO 1133
Melt Volume Rate, MVR at 300°C/1.2 kg	13	cm ³ /10 min	ISO 1133

Source GMD, last updated:06/18/2001

Processing

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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