

Geloy* Resin XP7015

Americas: COMMERCIAL

ASA+PC for extrusion market. Recommended for sheet and capstock applications requiring high heat or high ductility. Check color availability.

Property

TYPICAL PROPERTIES ⁽¹⁾			
MECHANICAL			
	Value	Unit	Standard
Tensile Stress, yld, Type I, 50 mm/min	62	MPa	ASTM D 638
Tensile Strain, brk, Type I, 50 mm/min	26	%	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	88	MPa	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	2510	MPa	ASTM D 790
Hardness, Rockwell R	110	-	ASTM D 785
IMPACT			
	Value	Unit	Standard
Izod Impact, notched, 23°C	373	J/m	ASTM D 256
Izod Impact, notched, -30°C	80	J/m	ASTM D 256
Instrumented Impact Total Energy, 23°C	48	J	ASTM D 3763
Instrumented Impact Total Energy, -30°C	30	J	ASTM D 3763
THERMAL			
	Value	Unit	Standard
HDT, 0.45 MPa, 3.2 mm, unannealed	115	°C	ASTM D 648
HDT, 1.82 MPa, 6.4 mm, unannealed	104	°C	ASTM D 648
PHYSICAL			
	Value	Unit	Standard
Specific Gravity	1.15	-	ASTM D 792
OPTICAL			
	Value	Unit	Standard
Gloss, untextured, 60 degrees	85 - 90	-	ASTM D 523

Source GMD, last updated:07/27/2000

Processing

THESE PROPERTY VALUES ARE NOT INTENDED FOR SPECIFICATION PURPOSES.

PLEASE CHECK WITH YOUR [\(LOCAL SALES OFFICE\)](#) FOR AVAILABILITY IN YOUR REGION

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.

(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.

(4) Internal measurements according to UL standards.

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